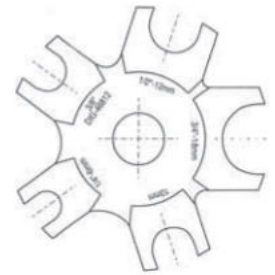


Gap Gauge DIG

This no-go gap gauge is useful tool to inspect the Dk-Lok initially pulled-up.



Operation Instructions

1



On initial assembly, apply Dk-Lok no-go gap inspection gauge to make sure that the make-up distance is sufficiently pulled-up.

Refer to Fig 1.

1. The gap gauge does not fit the gap between the nut and the body hex. This ensures that the fitting is sufficiently tightened on initial assembly.

2



Refer to Fig 2.

2. The gap gauge fits the gap between the nut and the body hex. The fitting requires an additional tightening.

Part No.	Fitting Size	
	in.	mm
DIG-468	This gauge works on eight sizes	
	1/4, 3/8, 1/2, and 3/4.	6, 10, 12, and 18
DIG-5	5/16	-
DIG-12	3/4	-
DIG-16	1	25

Tube Depth Marking Tool DTM



Marking on tubing prior to make-up with Dk-Lok.

Operation Instruction

1. Insert tubing into DTM until it is bottomed on tool.
2. Mark the tube at the top of the DTM with a pen.
3. Remove the tube from the DTM and insert into Dk-Lok fitting until it is bottomed on the shoulder of the fitting body.
4. If the marking can be seen above the fitting nut, it indicates the tube not fully bottomed inside the fitting.

Fractional

Part No.	Tube O.D. (in.)
DTM-4-C	1/4
DTM-6-C	3/8
DTM-8-C	1/2
DTM-10-C	5/8
DTM-12-C	3/4
DTM-16-C	1

metric

Part No.	Tube O.D. (mm)
DTM-6M-C	6
DTM-8M-C	8
DTM-10M-C	10
DTM-12M-C	12
DTM-16M-C	16
DTM-25M-C	25